

Sheedom Co., Ltd.

Characteristics of PPS resin

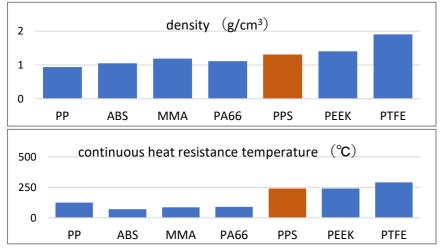
Polyphenylene sulfide resin possesses high heat resistance with a melting point of approximately 280°C, retardancy.excellent chemical resistance, and flame

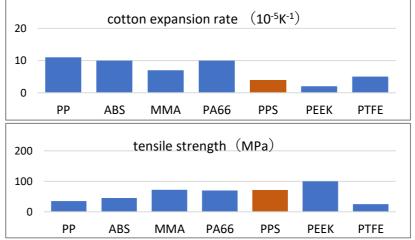
It is a super engineering plastic that exhibits excellent dimensional stability as well as high mechanical properties.

- Heat resistance that allows continuous use at 200°C or higher
- High rigidity and strength retention over a wide temperature range
- Excellent dimensional stability in a wide range of environmental conditions
- excellent electrical insulation

Comparison with other resins

Density is about 1.3g/cm3, but the coefficient of linear expansion is small and it is excellent in continuous heat resistance temperature.





*The graph above is not a guaranteed value.

Physical properties of our PPS film

Due to our original manufacturing technology, it has an extremely uniform surface texture with very few fish eyes without stretching.

⇔physical properties

			SCP101
unit	Measuring method	direction	Product thickness : 40µm
g/cm³	ISO 1183		1.33
%	ISO 62		0.02
MPa		MD/TD	72/58
%	JIS K-7127	MD/TD	150/140
MPa		MD/TD	4,050/3,240
$^{\circ}$	ISO 75-1,2		105
x 10-5/K	ISO 11359-2	MD/TD	4.0/5.0
x 10-5/K	ISO 11359-2	MD/TD	13.0/13.0
	UL 94		V-0 equivalent
kV/mm	IEC60243-1		30
-	IEC 60250		3
-	IEC 60250		0.002
V	IEC 60112		200
Ω·cm	IEC 60093		10 ¹⁷
	g/cm³ % MPa % MPa °C x 10-5/K x 10-5/K v 10-5/K kV/mm V	g/cm³ ISO 1183 % ISO 62 MPa % JIS K-7127 MPa °C ISO 75-1,2 x 10-5/K ISO 11359-2 x 10-5/K ISO 11359-2 UL 94 kV/mm IEC60243-1 - IEC 60250 V IEC 60112	g/cm³ ISO 1183 % ISO 62 MPa

 $[\]fint \fint \fin$

♦ chemical resistance

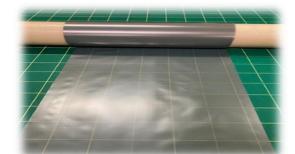
	yes or no
38% HCL	OK
40% HNO ₃	OK
90% H ₂ SO ₄	OK
100% MIBK	OK
100% benzene	OK

	yes or no
100% xylene	OK
20% caustic soda	OK
100% Cyclohexane	OK
100% oleic acid	OK
100% oil	OK

[%]Test condition : 40 $^{\circ}$ C immersion

Lineup of our PPS film

width: 600 mm Thickness: $20 \sim 300 \mu \text{m}$





XAn example is shown on the left.

^{*}The values on the left are measured values, not guaranteed values.